



Douglas Lake Equipment Limited Partnership
 11508 8th Street Dawson Creek, BC, V1G 4H3
 Phone: (250) 782-5281 Fax: (250) 782-7511
 Toll Free: 1-800-663-3572
 www.douglaslakeequipment.com

Ship to: SAME AS BELOW

Invoice to: ARNOLD HAYWARD
 BOX 30
 NW 9 79 12 W6
 BAYTREE AB T0H 0A0

Branch Dawson Creek		
Date 12/11/19	Time 12:40:14 (O)	Page 01
Account No. ARNOL011	Phone No. 7803512633	Invoice No. M07185
Ship Via 217959	Purchase Order	
Salesperson THI		

GST # R854163201 RT0001

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
E022236	NH T6.175 TRACTOR	5565 ZDBD03292		
	T6.175			

SEGMENT# 1 S DSA N/A 10/23/19 10/24/19 34.88 HRS

T/S FRONT AXLE
 COMPLAINT:

Tear down, see what needs replaced on steer angle swivel.

CORRECTION:

JJE Oct 24 / 19
 T6.175 Ser# ZDBD03292

- HRS 5565
- Load truck and travel to location.
- Discuss issue with customer.
- Remove planetary cover and drain oil.
- Remove damaged seal to inspect damage and discovered axle housing broken away where top king pin goes.
- Planetary gears in cover have chipped gears as well.
- Discuss options with customer and determine more cost efficient to bring unit to shop.
- Load removed parts into truck.
- Help customer re-install removed wheel.
- Pack up tools and return to shop.
- Go to warehouse and check out option of using diff housing in inventory.
- Verify housing will fit the unit in question via variant code working with Rob.
- Discuss with John. Load housing into truck and return to shop.
- Bring housing to welding shop for quote on repair.

PAID cheq #464

CFE
 Oct 30, 2019
 5566 hrs

CONTINUED ON PAGE 02

*** UNREPAIRED MACHINES WILL BE RETURNED DISASSEMBLED *** ANY EQUIPMENT LEFT OVER 30 DAYS WILL VIEWED AS ABANDONED AND BE SOLD FOR CHARGES *** WARRANTY ON REPAIRS ONLY WITH OEM ***
 Customer has PRE-AUTHORIZED REPAIRS of \$500. Additional estimates for additional repair costs will be notified. A MINIMUM \$50.00 SERVICE FEE will be charged on any machine determined economically or mechanically unrepairable by shop or customer on top of the above noted preauthorized amounts. Not responsible for loss or damage in case of fire, theft, or any other cause beyond our control. I hereby authorize the above repair work to be done along with the necessary material and hereby grant you and/or your employees' permission to operate the unit as necessary for the purpose of testing and/or inspection. An express mechanic's lien is hereby acknowledged on the above unit to secure the amount of repairs thereto.

Signature _____ Printed Name _____ Date _____



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Branch: Dawson Creek

Date: 12/11/19 Time: 12:40:14 (O) Page: 04

Account No.: ARNOL011 Phone No.: 7803532633 Invoice No.: W07385

Ship Via: Purchase Order

217959

Salesperson: THI

GST # R854163201 RT0001

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
E022236 NH T6.175 TRACTOR	5565	ZDBD03292		
*LABOR - 34.88 HRS				
*SHOP SUPPLIES -				
PRT		SHP & HAND	4	52.08
SUBLETL1		SUBLET	1	472.50
Golden Bear Transport Invoice #8026				
HAUL FROM BONANZA TO DLE				
235760		O-RING	1	3.20
5101112		BUSHING	1 N	30.14
5140589		BUSHING	1 N	56.25
5188607		SEAL	2 N	63.50
87311589		TRUNNION	1 N	644.00
87311603		TRUNNION	1 N	994.00
87745935		AXLE FRONT LIV	1 N	17304.00
		PARTS		19366.89
		LABOR		5469.40
		SUBLET		472.50
		SEGMENT TOTAL==>		25308.79

10610005

***** WORK ORDER TOTALS *****

PARTS	19366.89
LABOR	5469.40
SUBLET	472.50
DISCOUNT	2530.91-
SUB TOTAL==>	22777.88
G.S.T. 854163201	1238.10
CUSTOMER TOTAL	24015.98

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- Jack machine, place on stands.
- Drain fluids from front diff/planetary; found metal present.
- Disconnect steering /diff lock lines.
- Finish removing RH planetary.
- Remove LH planetary assy.
- Remove LH outer steering pin; was seized extra time required. Hyd jack, rosebud and sledge hammer to remove.
- RH outer steering pin seized, performed same procedure as above.
- LH upper knuckle pivot bearing retainer seized, had to heat, beat, repeat. 2+hours.

CFE

Nov 1 2019

- Had to heat & beat LH steering for over an hour, bearing retaining holes damaged, retainer has not moved in over 3 hrs combined time.
- Cut knuckle top ear and remove knuckle.
RH knuckle also seized, but removed after repeated heat and beat.
- Remove inner steering cylinder pins; found RH seized would not press all the way out, cut pin with torch.
- Remove axle housing from tractor and place on stands.
- Remove 3rd member (center section).

CFE

Nov 4, 2019

- Inspect 3rd member; backlash and bearings feel good, pattern good.
- Prepare parts quote.

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